## RECIPE SERVICE

## Gluten-free Soft Pretzel Rolls using SINGLUPLUS ROLL

| SINGLUPLUS ROLL | 10.000 kg |
|-----------------|-----------|
| Vegetable oil   | 0.400 kg  |
| Salt            | 0.180 kg  |
| Yeast           | 0.300 kg  |
| Water, approx.  | 6.500 kg  |
| Total weight    | 17.380 kg |
|                 |           |

Mixing time: approx. 2 + 6 minutes

Dough temperature: 26° C

Bulk fermentation time: none

Scaling weight: 0.070 kg

Intermediate proof: none

Processing: soft pretzel rolls
Final proof: 45 – 50 minutes

Baking temperature: 230° C, dropping to 200° C

Baking time: approx. 18 minutes

Instructions for use: Roll out the dough on the dough sheeter as

desired, cut out using a biscuit cutter and allow to prove. After the final proof, dip the dough pieces into lye, cut crosswise, sprinkle with

pretzel salt and bake immediately.



