Hot Cross Buns using VOLTEX

Dough: Wheat flour VOLTEX Sugar Margarine Whole egg Salt Yeast Milk, approx.	10.000 kg 0.150 kg 1.500 kg 1.500 kg 1.000 kg 0.100 kg 4.000 kg
Milk, approx. Mixed spice	4.000 kg 0.100 kg

Mixing time:

2 + 6 minutes

Sultanas, washed	1.500 kg
Currants, washed	1.500 kg
Candied orange peel/candied lemon peel	0.750 kg
Total weight	22.700 kg

Mixing time:	4 minutes, slow
Dough temperature:	approx. 27° C
Bulk fermentation time:	none
Scaling weight:	1.800 kg/30 pieces
Intermediate proof:	20 minutes
Processing:	round
Final proof:	approx. 70 minutes

IREKS U.K. Ltd. Herons Way Chester Business Park CHESTER CH4 9QR UNITED KINGDOM Tel.: +44 1244 893713 info@ireks.co.uk www.ireks.co.uk www.ireks.ie

RECIPE SERVICE



Batter for crosses:	
Wheat flour	1.000 kg
Shortening	0.300 kg
Water	0.750 kg
Total weight	2.050 kg

Baking temperature: approx. 200° C

Baking time: approx. 15 minutes

Instructions for use:

After the intermediate proof, divide into 30 pieces, mould round, place the dough pieces slightly apart on greased trays and allow to prove. Wash with egg at ³/₄ proof, add the cross and bake.



IREKS U.K. Ltd. Herons Way Chester Business Park CHESTER CH4 9QR UNITED KINGDOM Tel.: +44 1244 893713 info@ireks.co.uk www.ireks.co.uk www.ireks.ie

RECIPE SERVICE

